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D206-628-032
Job Sheet 199464



Part No: D206-628-032

Job Qty: 1 pcs ✓

Part Name: Heli-Access-Step™ RH - High Gear 407



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 8/30/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC IPP Rev:F as per chg 003 DD 10.02.25 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S208462



Part: D206-628-032

Job No: 199464

Serial No/Batch: S208462

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-14 Issue 2, FAA STC SA00500

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120 QC 4	1 pcs	8/30/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/30/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	8/30/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	8/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

May 13

9/13/2019

ML

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SEP 13 2019

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SEP 13 2019

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - Identify and pack for shipping as per PPP D206-628-032

135 - (Document Control) Photocopy blue file and type labels as per PPP D206-628-032 CHG 003
 140 - (QC21- Final Inspection - Work Order Release)

Master Unit # 04578

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S196190 ✓
AN4-14A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S183272 ✓
AN4-15A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S194320 ✓
D2724-042	206L Step Assembly, RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S177357 ✓
D2731-3	Mounting Lug	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S123182 ✓
D2732-030	Rubber Cushion - 3	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	S205156 ✓
D3394-041	Lug	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S195830 ✓
MS21042L4	Nut	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S192449 ✓
NAS1149D0463J	Washer	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	S174671 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-13A	4	1,053	0
	AN4-14A	4	163	0
	AN4-15A	4	160	0
	D2724-042	1	1	0
	D2731-3	4	13	0
	D2732-030	8	352	0
	D3394-041	4	18	0
	MS21042L4	12	1,758	0
	NAS1149D0463J	12	4,326	0

Part Specifications

Specifications could not be found.

Plex 8/23/19 10:46 AM dart.lacelle.linda

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1			D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE